





Cross-section of Concrete BioSand Water Filter



Assembly of Concrete BioSand Water Filter Elements



Construction of Measuring Stick

Used to assist in installation media into **BioSand Water Filter**.











Measuring Stick ready for use.

It takes approximately 30 minutes to construct one measuring stick.

A measuring stick is an invaluable tool when installing BioSand Water Filters.

<u>Installation of</u> <u>Media.</u>

Installation of Underdrain Gravel





Installation of Underdrain Gravel Continued

Add or subtract underdrain material as necessary to achieve desired thickness.

Installation of Separation Media.



Installation of Separation Media Continued.



Installation of Fine Filter Media.



Installation of Fine Filter Media.

Step 13.

Rapidly add 1/3 to 1/2 of fine filter media. Step 14.

Placing diffuser.

Step 15.

Adding untreated water to filter. (Note that some water may start flowing from filter outlet.)



CAUTION.

Do not add too much water or add media too slowly or media will <u>stratify</u> as it is poured into the filter.



Stratification of Media

If media is added slowly to a deep water column the larger particles have time to settle first followed by the finer particles forming layers.

The effect is to dramatically decrease flow.

Should this occur the only remedy is to remove the filter media and discard as it can no longer be used.

New filter media can then be added according to the preceding instructions.





Installation of Very Fine Filter Media.

Step 20.

Add very fine filter media. (Add more water if necessary.) Step 21.

Level surface of very fine media.



20



All media has been placed and is now ready to be flushed of fines.





NOTE

Water is ALWAYS added through diffuser through lid so as not to disturb media.



Once water passes through the surface it is 'filtered'.

The filtered water moves down vertically as a 'plug'; that is the filtered water and untreated water do not mix.





Zone of filtered water gradually increases in depth.



Zone of filtered water gradually increases in depth. Zone of filtered water has completely displaced the untreated water in the media.

This process may take several 'buckets' of water. (Recall that water used for flushing can be allowed to clarify by letting the sediment settle after which it may be filtered and consumed.)



Untreated water added through lid.

<u>Note</u>

It is very important that the <u>underdrain</u> <u>and separation layers</u> <u>be thoroughly washed</u> or the flushing process may require much more water and actually require days to complete.

The increased difficulty in flushing may result in 'rejection' of BSF technology by intended consumers. After flushing the flow through the filter may be quite slow and cleaning will be required. **Initial cleaning procedure:** Insure that there is approximately 15 cm of water on top of the media surface. Vigorously agitate the surface without penetrating the filter media more that 1/2 cm or so. At the beginning of the process the surface will 'feel' hard. After agitating it will feel soft.





Water is removed from the filter using a ladle or cup and the surface of the media is carefully leveled.





Final Adjustment of Flow through Filter.



Maximum flow rate through the filter measured in litres per hour should be equal to the area of the top surface of the media (measured in square metres) times 400.

Example:

Area = 0.09 square metres

Maximum flow rate = 0.09 x 400 = 36 litres per hour.

Final Adjustment of Flow through Filter.



Note that flow will vary from installation to installation because the media used will vary slightly. The four layer system easily accommodates this.



Construct a disinfection tube as shown. This will attach to the filter outlet and extend above the filter lid as shown.

Prepare a disinfection solution using unperfumed, liquid household bleach.



Attach disinfection tube to filter outlet.





Remove disinfection



Flush with one or two buckets of untreated water. Water coming from the filter will have a strong chlorine taste and smell. The chlorine will leave the water if it is allowed to stand overnight.

Filter is Ready for Use.



Disinfection of Filtered Water

Filtered water will gradually improve in quality with use provided media is prepared as recommended.

100% of parasites and larger organisms are removed immediately.

Initially, bacteria and viruses will be removed at a rate of 60% gradually increasing to 95% or more as the biological layer forms on the media surface. See following graph illustrating development of biolayer.

Disinfect filtered water using dilute solution of liquid, unperfumed, chlorine bleach or using chlorine tablets is recommended.

Beginning of operation of the BSF – no biofilm around particles and no biolayer.



Media particle without surface biofilm.

Other mineral and organic particles or <u>flocs</u> of particles.

Also includes large living organisms such as algae, helminthes and the cysts of parasites.

Beginning of operation of the BSF



No biolayer is necessary for removal of parasites and larger organic material and mineral particles including oxidized iron and manganese.



Media particle covered with a surface biofilm including bacteria and organic matter.



Formation of biofilm on the mineral particles is exactly the same as that observed in 'trickling filters' used for aerobic treatment of wastewater. ³⁹

Biolayer thickens with use and time.





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Biolayer thickens with use and time.



Biolayer thickens and captured material accumulates and starts to restrict flow.

Biolayer thickens with use and time.



Formation of biolayer will depend on the ecology of the water being treated and the quantity of water being treated. The greater the concentration of aquatic life and the greater the quantity of water being treated the faster the biolayer will form.

> Biolayer thickens and captured material accumulates and starts to restrict flow.

<u>Typical Performance of a BSF Water</u> <u>Filtration Technology</u>



Comments



- 1. Use of accelerants to speed-up development of biolayer. There is no practical way of 'accelerating' the development of the biological layer. Adding water that contains large concentrations of dissolved organic material will result in ALL of the media particles in the filter to be coated with what amounts to 'food' for bacteria. The resulting performance of a filter treated in this manner would be similar to that of filter filled with contaminated media. Initially and for a very long (unpredictable) time the concentration of bacteria in filtered water will be greater than that of the untreated water being added to the filter.
- 2. <u>Filtered water is cloudy.</u> Occasionally the filtered water will remain cloudy. This is due to the presence of colloidal material in the untreated water which the filter will reduce in concentration but not eliminate. This water still fully benefits from the filtration process; however, consumers may wish perfectly clear water. The solution is to select a source without colloidal particles or pretreat the water using a small amount of coagulant prior to filtration.
- 3. <u>Filtered water storage.</u> Filtered water MUST be stored and dispensed in a manner which prevents recontamination. 45

Good luck!